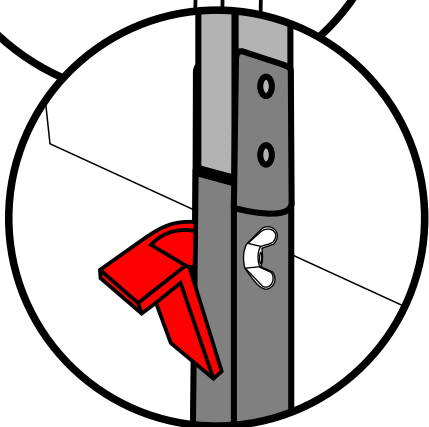
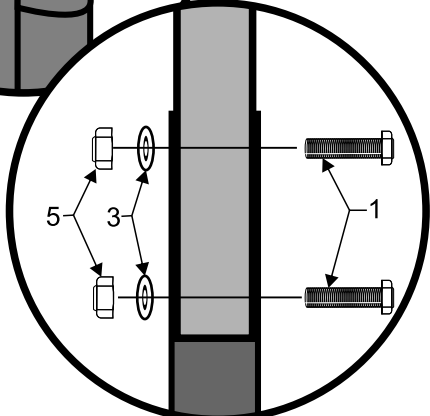
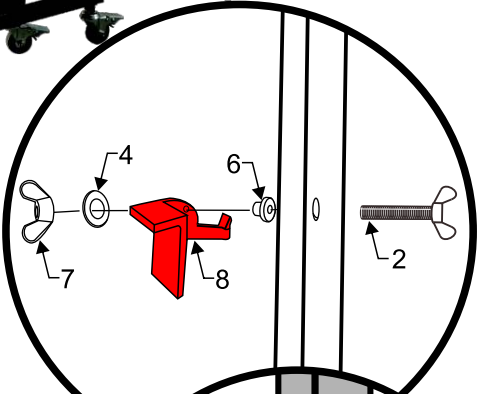
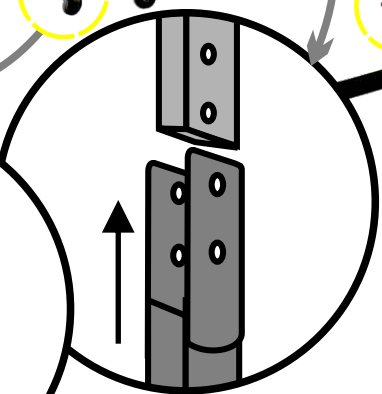
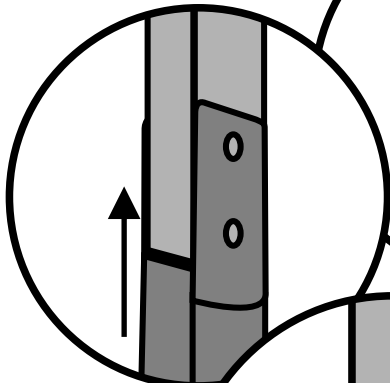
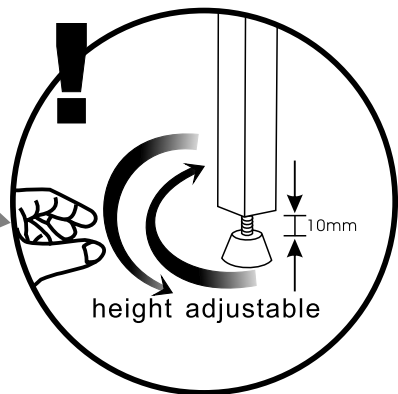
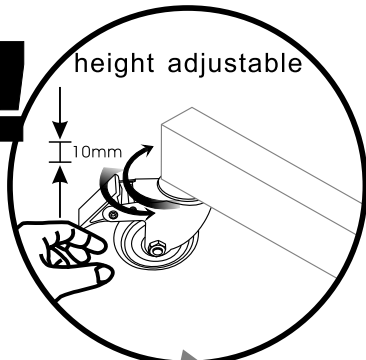
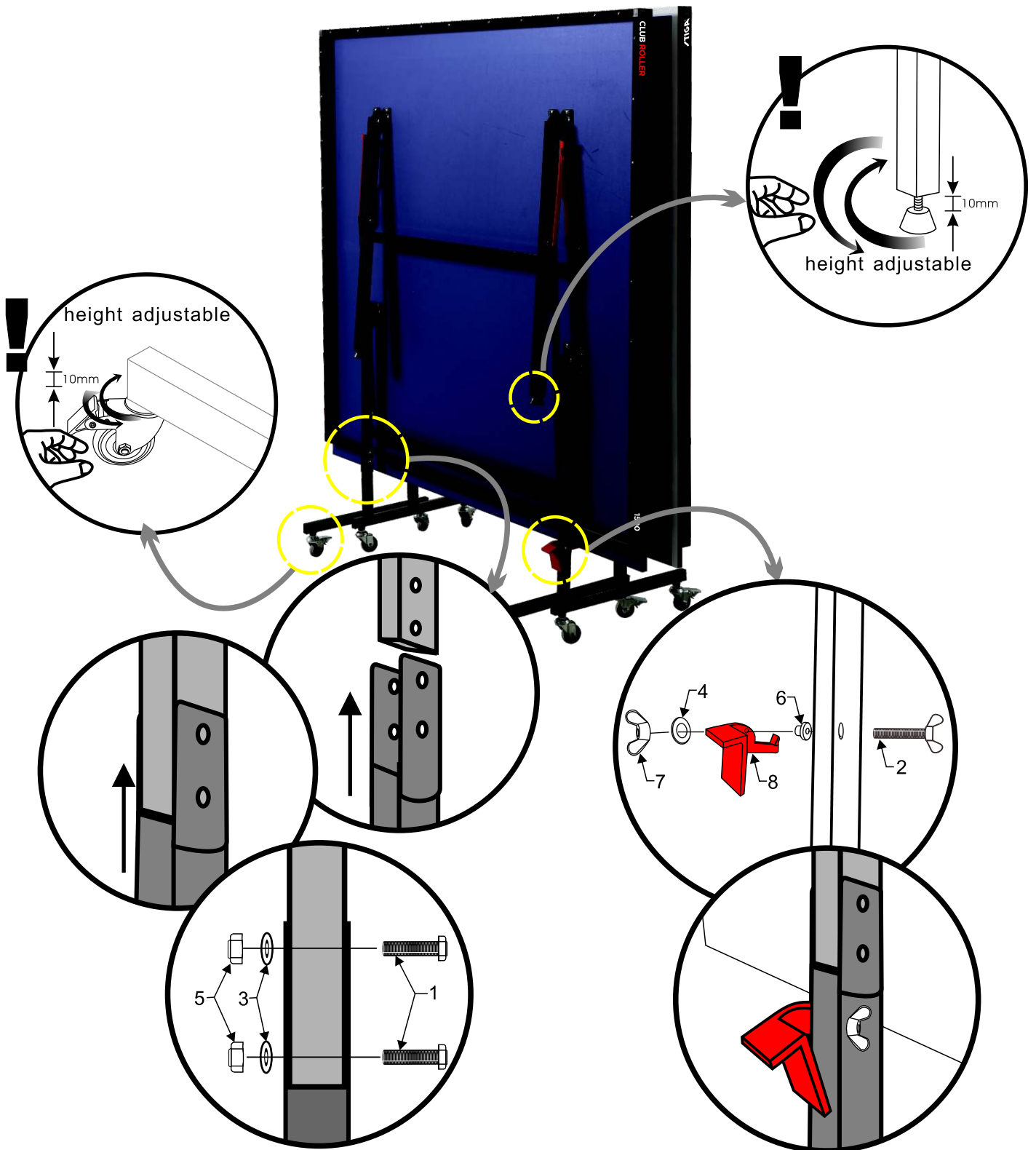
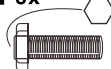
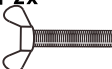







ASSEMBLE INSTRUCTION



1 8x  M8X40	2 2x  M6X50	3 8x  R=8	4 2x  R=6
5 8x  M8	6 2x 	7 2x  M6	8 2x 